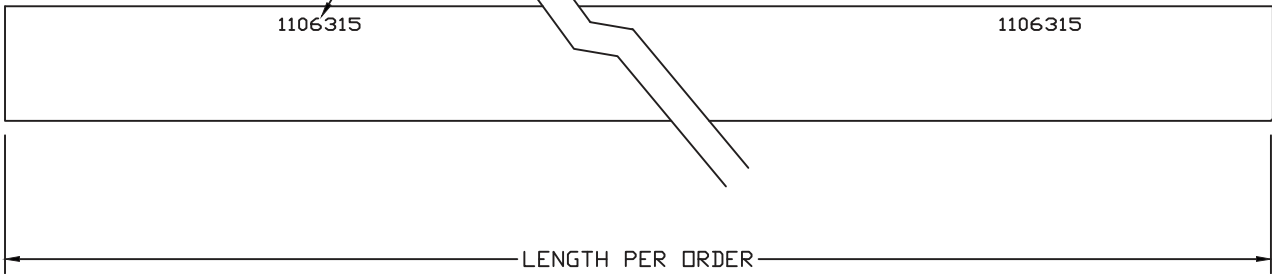
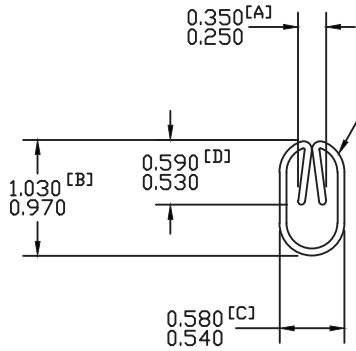


TEXT TO BE PRINTED ON RADIUS AS SHOWN

TEXT MUST BE PRINTED 2X ON EACH PART [E]
AT LEAST ONE MUST BE COMPLETE NUMBER



WALL=.060

REVISIONS			popco inc. MINNETONKA, MN		
NO.	REV.	DATE	TITLE		
1.	Add 15 angle to legs	06/09/09	BOTTOM RAIL		
2.	Added side view	12/04/09			
3.	.350/.250 was .300/.200	12/17/09			
			DATE	SCALE	DRAWING NO.
			05/27/09	FULL	EP2523
			BY GAG	APRV'D	